



VICTORINOX

Certificate of Compliance (SN EN 10204)

Since 1884, the quality, functionality, innovation and design excellence of our products has been our first priority. This high quality awareness is reflected in our efficient quality management system that covers the production of Swiss Army Knives, Household and Professional Knives.

NSF International recognizes Victorinox as complying with NSF/ANSI 2 and all applicable requirements. Products appearing in the NSF official listing are authorized to bear the NSF mark.

Stainless knife steel for Professional and Household Knives



Material type according to SN EN ISO 8442-1: martensitic, stainless steel

Material no.	Abbreviation		C	Cr	Mo	V
	DIN	AISI	[%]	[%]	[%]	[%]
1.4034	X46Cr13	420	0.43-0.50	12.5-14.5		
1.4109	X70CrMo15	440A	0.65 0.75	14.0-16.0	0.40-0.80	
1.4110	X55CrMo14	440A	0.48-0.60	13.0-15.0	0.50-0.80	≤ 0.15
1.4419	X38CrMo14	420	0.38	14.0	0.80	

All material is checked in accordance with Inspection Certificate 3.1 according to SN EN 10204. All specifications and directives meet the requirements of the SN EN ISO 8442-1 standard.



Polymers for knife handles

The following polymers (plastic materials) are used to manufacture Kitchen, Household and Professional Knives. They meet all the provisions of the directive (EG) 1935/2004 and 10/2011 on plastic materials and articles intended to come into contact with food.

Handle made from	Standard	SwissClassic		Fibrox	Swibo®
Kitchen and Household Knives	PP	1) PP	2) TPE		
Professional Knives				PA / TPE	PA
Maximum temperature for use	80 - 100°C				80 - 90°C
Maximum temperature for use, short-term	100°C		110°C		90°C
Steam sterilisation	120°C		150°C		120°C

PP = Polypropylene / PA = Polyamide / TPE = Thermoplastic Elastomer / 1) paring knife 2) household knives



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Victorinox AG, Schmiedgasse 57, 6438 Ibach-Schwyz

hereby declare that all Victorinox pocket knives and cutlery



Swiss Army Knives & electronics

complies with regulation 2011/65/EC (RoHS).

complies with regulation 2002/96/EC: on waste electrical and electronic equipment (WEEE).

complies with regulation 2004/108/EC: electromagnetic compatibility



Household and Professional Knives

complies with regulation (EU) No. 10/2011 related to plastic materials and articles intended to come into contact with food

and with regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food.

There are no limitations concerning indirect food contact.

When used as specified, the overall migration as well as the specific migration does not exceed the legal limits laid down in the corresponding regulation. The test was performed according to the Regulation (EU) No. 10/2011.

In Switzerland, the Chemicals Act apply ChemG 813.1, the chemicals regulation ChemV 813.11 and the Chemical Risk Reduction Ordinance ChemRRV 814.81. All plastic materials are free of polycyclic aromatic hydrocarbons (PAHS).

Stainless steel: Victorinox alloys are suitable for materials and articles that come into contact with food, taking regulation 1935/2004/EC, 2011/65/EC (RoHS), 2002/96/EC (WEEE) and German Food and Feed Code (LFGB), into account.

Further guidelines: REGULATION (EC) No. 2023/2006 on good manufacturing practice for materials and metal items intended to come into contact with food.

The EU Timber Regulation (EUTR) Regulation (EU) No. 995/2010

With reference to the EU Timber Regulation (EUTR) No. 995/2010, we hereby declare that we only use FSC certified wood to manufacture knife handles. Checks have been undertaken to ensure due diligence and suppliers' compliance with the above listed regulations.



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Since 1884, the quality, functionality, innovation and design excellence of our products has been our first priority. This high quality awareness is reflected in our efficient quality system that covers the production of Swiss Army Knives, Household and Professional Knives. For the continuous development of our quality system, we follow the guidelines of the ISO 9001:2008 standard.

Plastic (Directive 2002/95/EC) manufacture without use of:

- Lead, cadmium, chromium-VI, mercury and compounds
- PBB (polybrominated biphenyls)
- PBDE (polybrominated diphenyl ethers)

All plastic materials which are used for the manufacturing of Victorinox Quality Scissors meet all the provisions of the directive **(EG) 1935/2004** which apply to them.



Council Directive 82/711/EEC laying down the basic rules necessary for testing migration of constituents of plastic materials and articles intended to come into contact with foodstuffs.

European legislation (Directive 2002/72/EC) protects consumers' health by banning materials and articles in contact with foodstuffs which may transfer their constituents to foodstuffs in quantities which could endanger human health and by prohibiting substantial changes to foodstuffs, including their organoleptic characteristics.

The limit on overall migration and the list of substances approved within the scope of this Directive are stipulated in Directive 2002/72/EC.

Stainless steel is suitable for articles coming into contact with food, taking into account regulation 1935/2004/EC, 2002/95/EC (RoHS), 2002/96/EC (WEEE) and German Food and Feed Code (LFGB).

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Change:

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